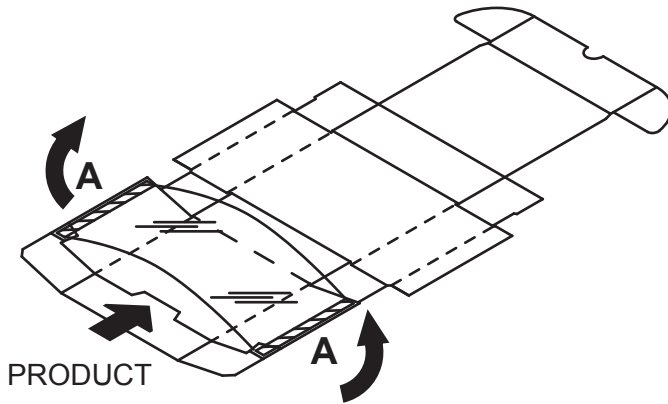
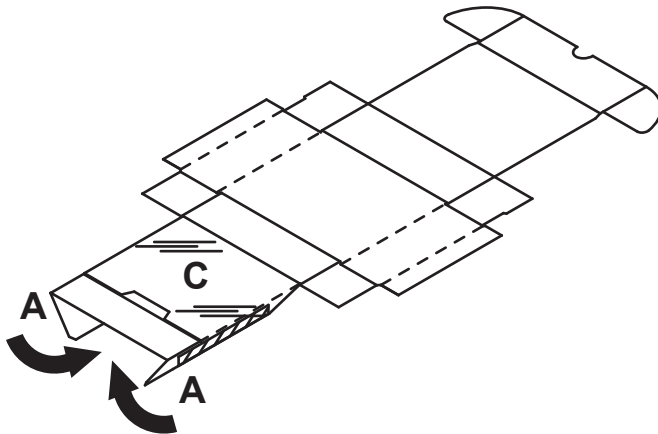


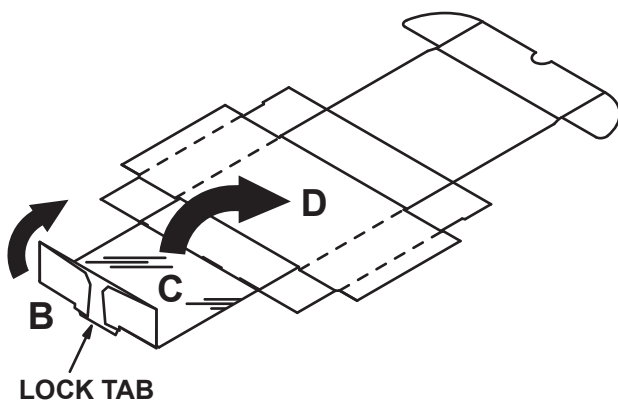
- 1** LIFT TENSION FLAPS 'A' AND SLIDE PRODUCT UNDER FILM.



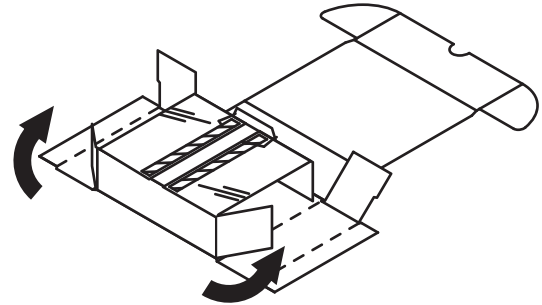
- 2** FOLD BOTH FLAPS 'A' WITH EQUAL FORCE DOWN AND UNDER PANEL 'C'.



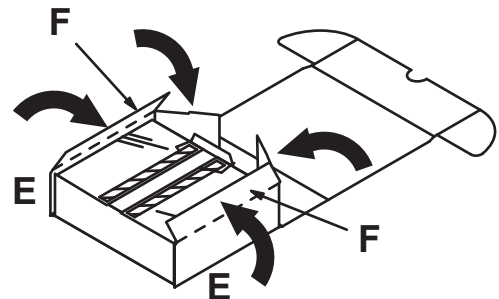
- 3** LOCK THE TAB IN PLACE BY FOLDING PANEL 'B'. ROLL PANEL 'C' OVER PANEL 'D'.



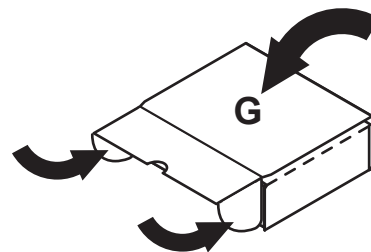
- 4** FOLD SMALLER FLAPS TOWARDS THE MIDDLE OF THE BOX.



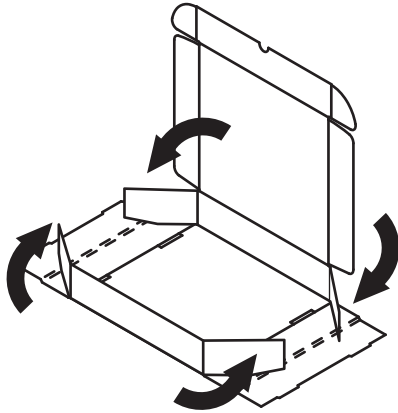
- 5** FOLD SIDE PANELS 'E' AND RAILS 'F' OVER THE TOP. FOLD REMAINING FLAPS TOWARDS THE MIDDLE.



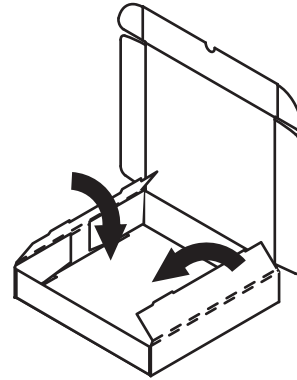
- 6** ROLL PANEL 'G' OVER THE TOP AND TUCK FLAPS INTO SIDE SLOTS.



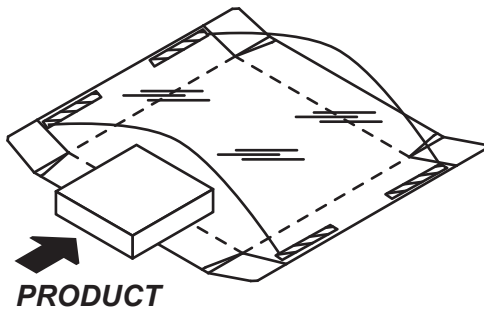
1 BOX ASSEMBLY - FOLD CORNER FLAPS TOWARDS MIDDLE OF BOX.



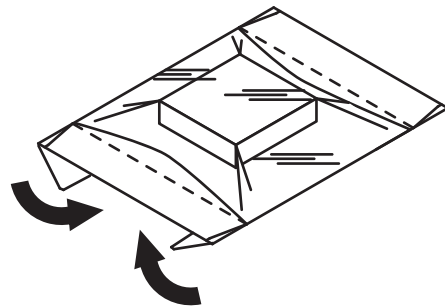
2 FOLD SIDE FLAPS UP AND THEN OVER TO MEET SLOTS AT THE BOTTOM. LOCK IN PLACE.



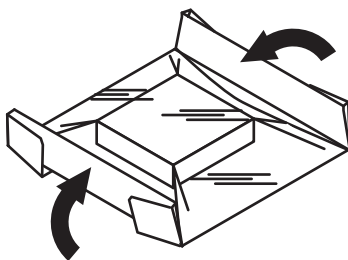
3 FRAME ASSEMBLY - FOLD TENSION FLAPS AND LIFT FILM. INSERT PRODUCT.



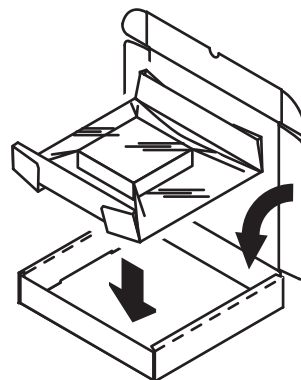
4 FOLD BOTH FLAPS WITH EQUAL FORCE DOWN AND UNDER THE FRAME.



5 FOLD SIDE PANELS UP 90 DEGREES AND HOLD TOGETHER.

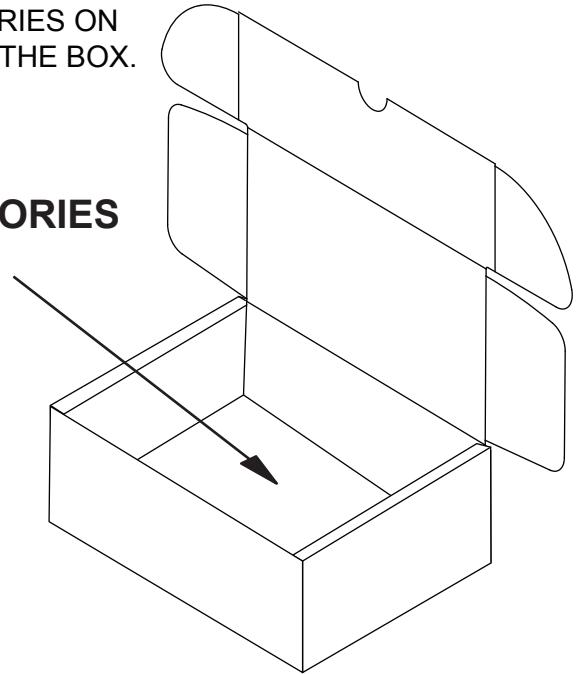


6 HOLD PANELS TOGETHER AND INSERT INTO BOX. FOLD IN DUST FLAPS AND CLOSE BOX.

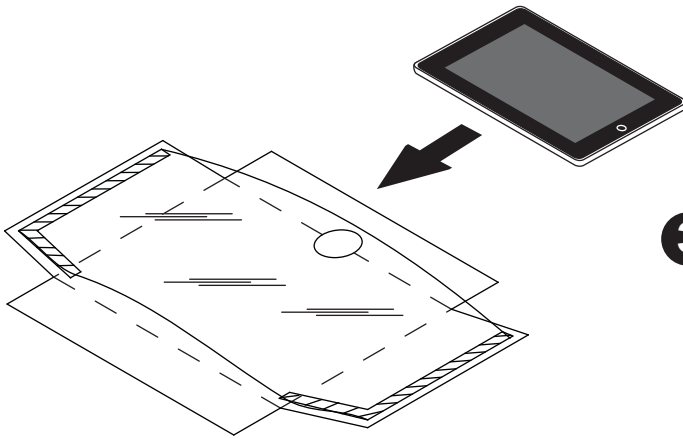


- 1** PLACE ACCESSORIES ON THE BOTTOM OF THE BOX.

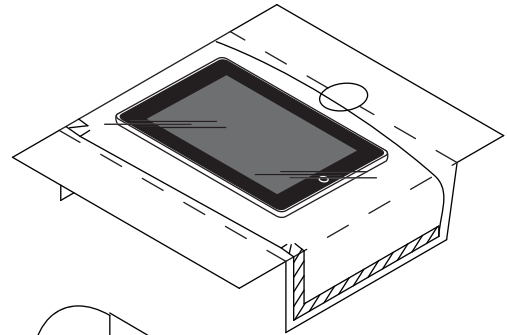
ACCESSORIES



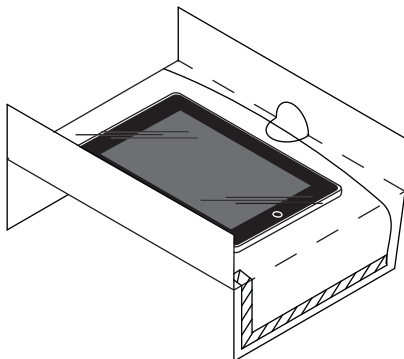
- 2** FOLD TENSION FLAPS UP TO RELEASE FILM. LIFT FILM AND INSERT PRODUCT.



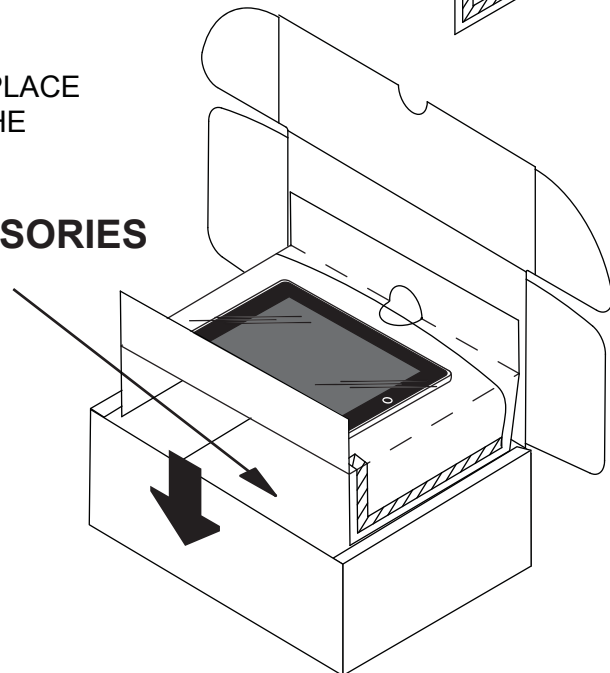
- 3** FOLD TENSION FLAPS DOWN AT 90° ANGLE.



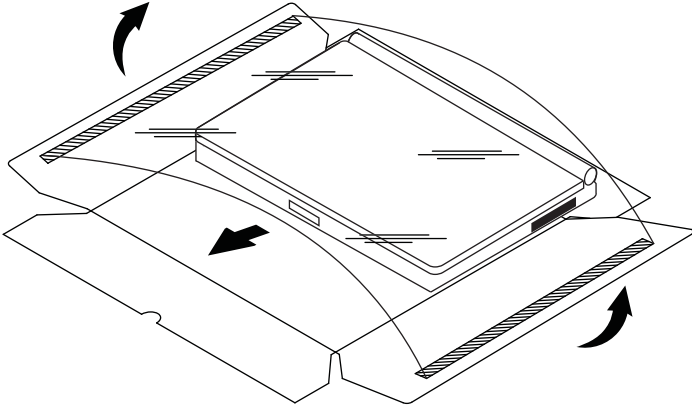
- 4** FOLD END LEG PANELS UP AND HOLD IN PLACE WHILE INSERTING INTO THE BOX OVER THE ACCESSORIES.



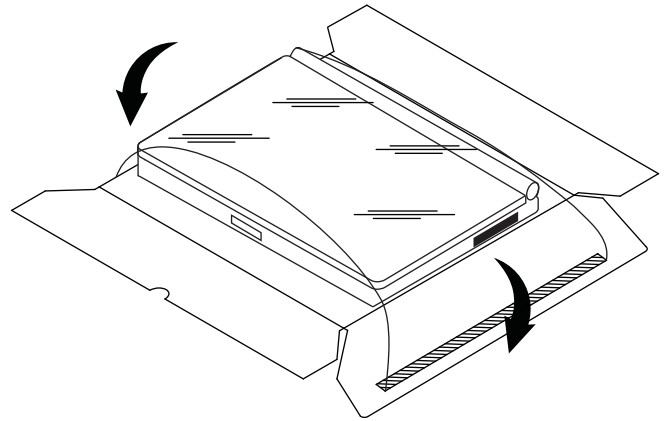
ACCESSORIES



- 1** FOLD TENSION FLAPS UP TO RELEASE FILM.
LIFT FILM AND INSERT PRODUCT.



- 2** FOLD TENSION FLAPS DOWN AND UNDER BASE.



- 3** FOLD END PANELS UP AND HOLD IN PLACE
WHILE INSERTING INTO THE BOX. PLACE
ACCESSORIES BEHIND PANEL WITH HALF MOON.

ACCESSORIES

